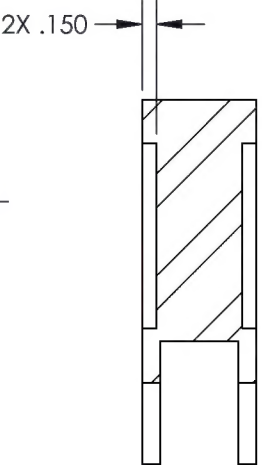
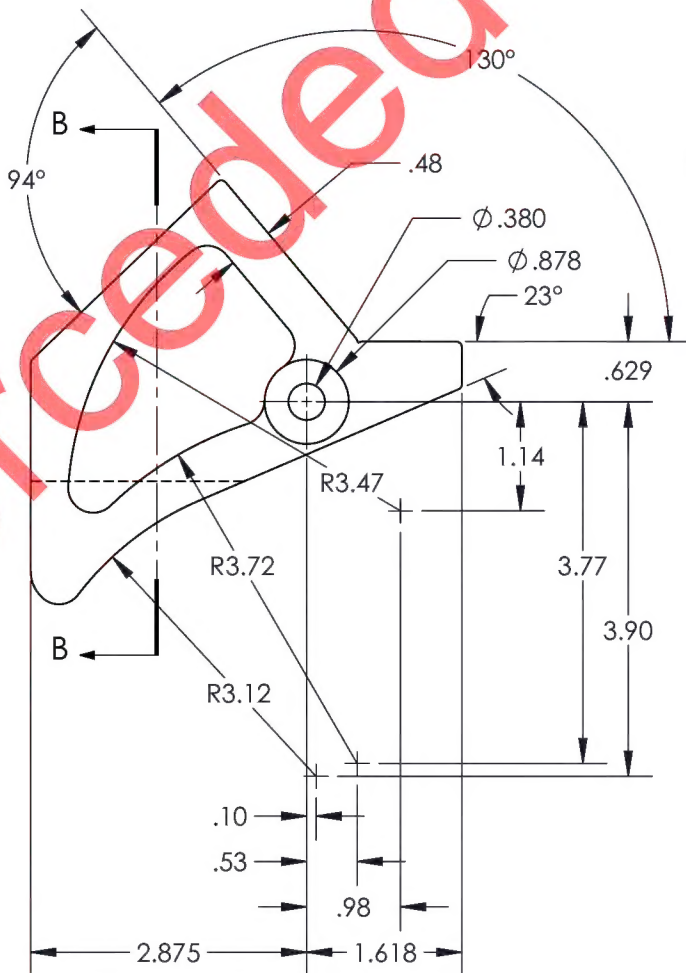
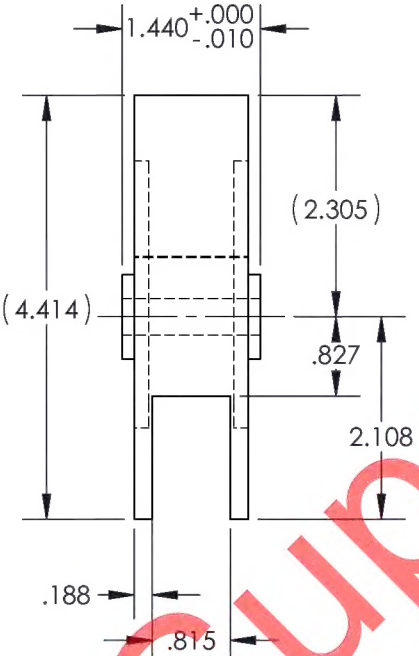
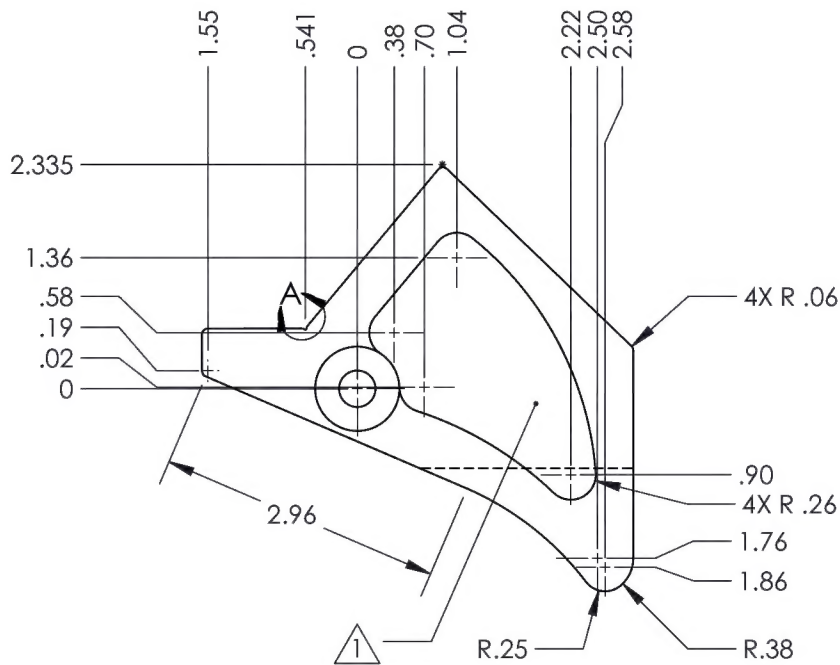
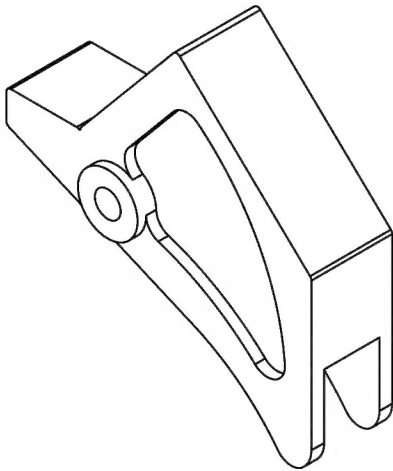
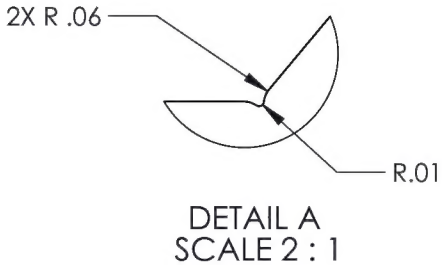
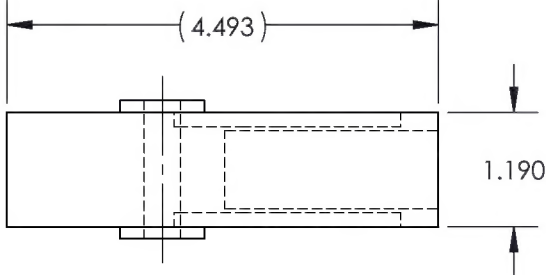


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM.	5/3/2013	CFS	
1	14-0130	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. ADDED NOTE 2 ADDING BAKE AFTER PLATING TO FINISH. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/15/2014	DPD	RW



SECTION B-B

NOTE:
1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004-.0006, BAKE AFTER PLATING.

UNDER REVIEW
URF 20-568 20.06.03 (KT)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-23K	1	STATIONARY KEEPER	4140	1-5/8 X 4-5/8 X 4-5/8

DART AEROSPACE			
TITLE STATIONARY KEEPER			
DWG NO. C10-23K			REV 1
MAT'L 4140		DRAWN BY: CANAM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Well</i>	
.XXX ± .005		HEAT TREAT HRC 40-44	
.XX ± .01		FINISH SEE NOTE 2	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:2	DATE 9/9/2009	SHEET 1 OF 1	